

Single point tool

Assembly instructions

Single point tool should be mounted at a 10° - 15° angle to the grinding wheel's centre line. The tool should be directed in the wheel's direction of rotation. The contact point should be just under the wheel's centre line.

Usage advice

- Always use cooling wherever possible
- Normal feeding is 0.02 mm
- Normal transverse rate is 0.05-0.5 mm/grinding wheel revolution
- Turn the tool regularly to maintain the sharp point.

Single point tool type SP - D has a diamond with a point (not resettable) and is the traditional tool for dressing.

