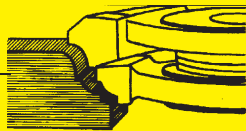


## Areas of application



### **Mill with high speed steel bit**

Most suitable for use with soft wood varieties for longitudinal and in certain cases, end milling.

### **Mill with hard metal bit**

For longitudinal and end milling of soft and hard wood varieties, plywood, glued joints, chipboard, laminate, board etc. (plus particular wood varieties with high mineral content, such as teak etc.)

### **Mill with roughing cutter**

For use where there is a risk of splitting (knots, end machining, compressed wood) and where a very precise finish is desired.

### **Mill with chip guard**

The chip guard reduces the risk of getting accidentally cut, making it safer to use. Found on hand-feed mills.

### **Cutting speed**

The cutting speed of the tool should be between 30-60 m/s.

### **Feed speed**

Should as a rule constitute 1/1000 of the number of revolutions (at 6000 r/min = feed is approx. 6 m/min).